



RAINIER MARINE

Rainier Bonded Windows Customer Pattern Requirements

For the best possible service and quality, it's necessary to use Rainier's pattern standards. This page provides an example of the information necessary and how to present it.

1. Order Form

- Each project needs to include a completed order form
- The latest revision Order Form can be found at rainiermarine.com

2. Pattern

- Provide a separate pattern for each window
- Patterns must be on a dimensionally stable, transparent material, such as Canvex or thick plastic

3. Label (every pattern)

- ① Your Company Name
- ② Boat Name (or PO number)
- ③ Window # ___ of ___
- ④ Identify "Inside" or "Outside" (usually: "I/S" or "O/S")
- ⑤ Grain Line ("Grain") (in-line with the grain of the fabric)
 - ONLY necessary for Sunbrella fabric

4. Lines

- ⑥ Fabric-Edge ("Edge") – when other than standard
 - This is the edge of the fabric as Rainer will cut it
 - Identify the Fabric Edge on the pattern
 - Standard Bleed is 3" (Window Cut to Fabric Edge)
- ⑦ Window Cut-Edge ("Cut")
 - All other lines offset from the Cut edge line
- ⑧ Window View-Line ("View")
 - Standard bonds are 1"-wide

5. Other Pattern Notes

- ⑨ "Notch" (not necessary to label)
 - Additional cost – see the Order Form
- ⑩ Curved Corner ("Curve") (<12"-R)
 - Additional cost – see the Order Form

6. General Notes

- Make all text clear, legible, and easy to interpret
- Make all lines sharp, clear, and easy to interpret
- Label all lines (Edge, Cut, View, Curve, Grain, etc...)
- Note offset distances from the window Cut line
- Questions interpreting the pattern will be verified and may result in a delay in production and delivery
- For large windows; we recommend you add reference dimensions to the pattern
- Italicized text indicates standard pattern nomenclature
- Finished dimensions are 1/8" (+/-)
- The fabric Edge will be 3" from the window Cut unless noted otherwise on the pattern.

